

LATEXPLAN TRADE

Trade levelling and smoothing compound, protein-free with low odour and high compressive strength. For levelling or smoothing differences in thickness of 1-10 mm to receive all types of floor coverings. Slower hardening - suitable for rubbing down.



CLASSIFICATION ACCORDING TO EN 13813

Latexplan Trade smoothing compound as described in this technical data sheet is classified as CT-C25-F6 according to European norm EN 13813.

WHERE TO USE

Latexplan Trade is used for levelling and smoothing differences in thickness of 1 to 10 mm (although for best results a minimum of 3 mm is recommended) on new and existing substrates, to prepare them for any type of flooring installation.

Latexplan Trade is suitable for areas subject to chairs with castors.

Some application examples

- Levelling concrete slabs and cementitious screeds or **Topcem**, **Mapecem**, **Mapecem Pronto** or **Topcem Pronto** based screeds.
- Levelling anhydrite substrates.
- Levelling over underfloor heating systems.
- Levelling existing concrete substrates, terrazzo, ceramic, natural stone and magnesite.

TECHNICAL CHARACTERISTICS

Latexplan Trade is a two-part smoothing compound that consists of a grey powder (part A) containing special cements, graded silica sands and additives to be mixed with a synthetic rubber latex (part B).

Latexplan Trade can be walked on after approximately 1.5 to 2 hours and is ready for installing flooring after about 12 hours, depending on the thickness and the ambient temperature.

Latexplan Trade has a very low odour and this makes it suitable for use in confined and inhabited areas, where working and/or occupation must be maintained.

Suitable for use under a damp proof membrane, where residual or static moisture is present. For the best results, **Latexplan Trade** should be mixed without extra latex or water being added.

APPLICATION PROCEDURE

Preparation of the substrate

The substrate must be clean, structurally sound, free from grease, oil, paint and plaster residues, surface laitance and contamination, including surface hardeners and additives that may compromise the bond.

Application of the primer

On highly porous and absorbent surfaces, a coat of primer prior to the application will prevent pinholes / air bubbles within the surface, providing a smooth even finish.

Eco Prim T Plus acrylic primer may be used on all absorbent and non-absorbent substrates. On difficult and non-absorbent surfaces the use of **Eco Prim Grip Plus** primer will ensure perfect bonding.

Do not prime when **Latexplan Trade** is to be used beneath a surface membrane.

Mixing

Mix 25 kg of **Latexplan Trade** part A powder into 5 kg of **Latexplan Trade** part B liquid. The **Latexplan Trade** part B liquid container should be shaken, poured into a clean mixing container and the **Latexplan Trade** part A powder added gradually whilst continually stirring with a mixing paddle and slow speed drill. The mixed mortar has a workability time of approx. 20-30 minutes at +23°C.

Do not add more liquid or water to the mix once it has begun to set.

Application of the product

The mixed material is poured onto the prepared substrate and spread with a smooth edged trowel to the required thickness in one operation. Additionally the use of a spiked roller will ensure a smooth even finish that will not require any further attention prior to the floorcovering being installed.

The correct mix permits any application from featheredge to 10 mm, although for the best results a minimum 3 mm application is recommended. (Apply at a minimum floor temperature above +5°C.)

Drying

At normal temperatures **Latexplan Trade** will take light foot traffic after 1.5 - 2 hours, and accept bonded floor coverings after 12 hours.

A room temperature of +13°C - +18°C should be maintained with a substrate temperature of at least +5°C (good ventilation will considerably assist drying times, but avoid strong draughts).

Cleaning tools

All tools and mixing containers should be washed and cleaned immediately after use before the material hardens.

COVERAGE

One unit will cover approximately 6 m² at 3 mm thickness.

STORAGE

Latexplan Trade part A has a storage life of approximately 12 months if stored in dry conditions.

Latexplan Trade part B has a storage life of approximately 12 months if stored in dry conditions and protected from frost.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Instructions for the safe use of our products can be found on the latest version of the Safety Data Sheet, available from our website www.mapei.co.uk.

PRODUCT FOR PROFESSIONAL USE.

TECHNICAL DATA

TECHNICAL DATA (typical values)

PRODUCT IDENTITY

PART A

Consistency:	fine powder
Colour:	cement grey
Dry solids content (%):	100
Bulk density (kg/m ³):	1400
Flammable	no

PART B

Consistency:	runny liquid
Colour:	white
Dry solids content (%):	9
Bulk density (kg/m ³):	1.05
Flammable	no
EMICODE:	EC1 Plus - very low emission

COMPOSITION AND PROPERTIES OF THE MIXTURE

Mixing ratio:	5 kg of Latexplan Trade liquid with 25 kg of Latexplan Trade powder
Thickness per coat:	1 mm to 10 mm
Density of mix (kg/m ³):	2000
Application temperature range (°C):	from +5°C to +35°C
Workability (at +23°C):	20 - 30 minutes
Setting time:	45 - 60 minutes
Set to light foot traffic:	after 1½ - 2 hours
Time before laying floorcovering:	12 hours

FINAL PERFORMANCES

Compressive strength (N/mm ²):	
- after 1 day:	7
- after 7 days:	20
- after 28 days:	26
Flexural strength (N/mm ²):	
- after 1 day:	3
- after 7 days:	6
- after 28 days:	8
Resistance to abrasion after 28 days:	3 g

N.B.

Whilst we try to ensure that any advice, recommendations or information given in our literature is accurate and correct, we have no control over the circumstances in which our product is used. It is therefore important that the end users satisfy themselves that the product and conditions are suitable for the envisaged application. No warranty can be given or responsibility accepted other than, that the product supplied by us will meet our written specification.

End users should ensure that our latest product data and safety information sheets have been consulted prior to use. Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.co.uk

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.

The most up-to-date TDS can be downloaded from our website www.mapei.co.uk.

ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.

Mapei U.K. Ltd

Mapei House Steel Park Road - Halesowen, West Midlands, B62 8HD



+44-121-5086970



www.technical-uk@mapei.co.uk



info@mapei.co.uk

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